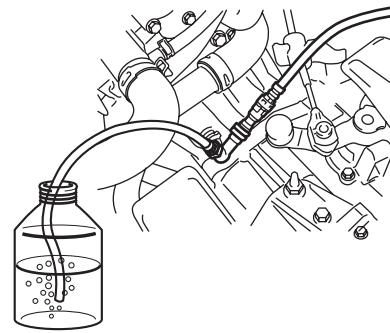


5C-8 Clutch:

- 4) Remount transaxle assembly referring to “Manual Transaxle Unit Dismounting and Remounting in Section 5B”.
- 5) Bleed air from system and check clutch pedal free travel. Refer to “Air Bleeding of Clutch System” and “Clutch Pedal Inspection”.



I5RW0B530005-03

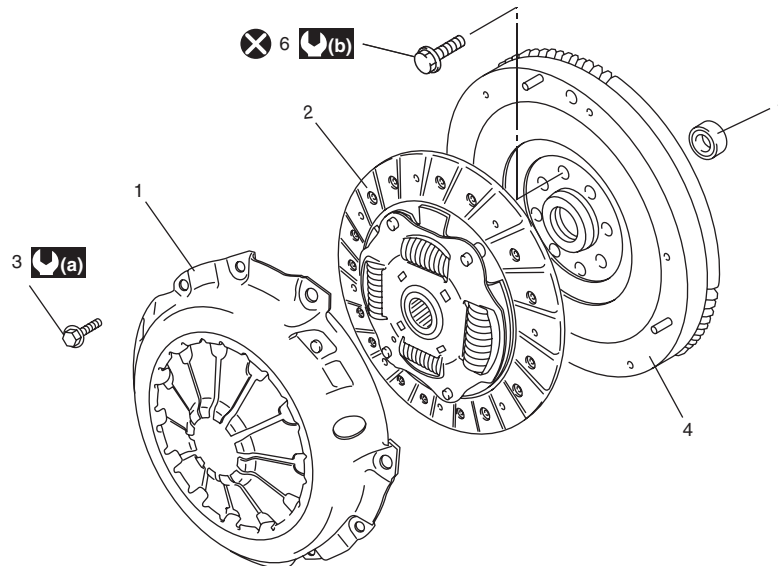
Clutch Operating Cylinder Assembly Inspection

S6RW0C5306014

Check clutch fluid leakage, spring for damage and bearing for smooth rotation. If malfunction is found, replace clutch operating cylinder assembly.

Clutch Cover, Clutch Disc and Flywheel Components

S6RW0C5306011



I6RW0C530001-01

1. Clutch cover	4. Flywheel	⚙️(a) : 23 N·m (2.3 kgf·m, 17.0 lb·ft)
2. Clutch disc	5. Input shaft bearing	⚙️(b) : 70 N·m (7.0 kgf·m, 51.0 lb·ft)
3. Clutch cover bolt	6. Flywheel bolt	⊗ : Do not reuse.

Clutch Cover, Clutch Disc and Flywheel Removal and Installation

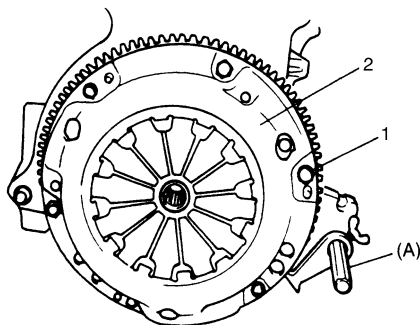
S6RW0C5306012

Removal

- 1) Dismount manual transaxle assembly referring to "Manual Transaxle Unit Dismounting and Remounting in Section 5B".
- 2) Hold flywheel with special tool and remove clutch cover bolts (1), clutch cover (2) and clutch disc.

Special tool

(A): 09924-17811



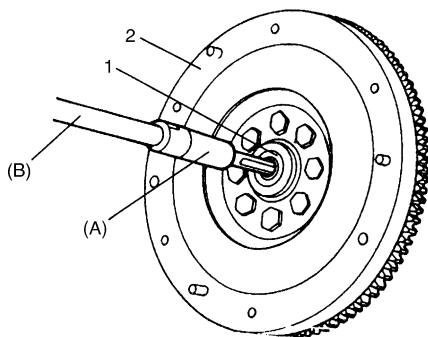
I4RS0A530014-01

- 3) Pull out input shaft bearing (1) from flywheel (2), use the following special tool if necessary.

Special tool

(A): 09921-26020

(B): 09930-30104

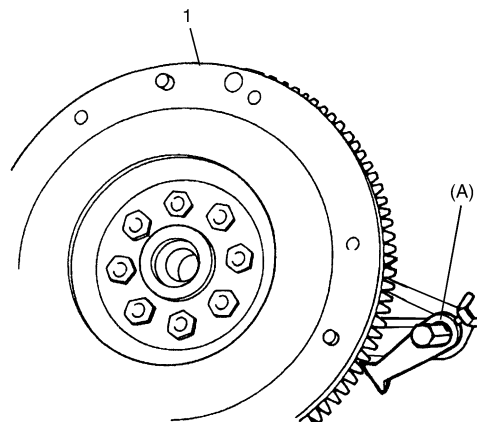


I2RH01530023-01

- 4) Remove flywheel (1) from crankshaft using special tool.

Special tool

(A): 09924-17810



I4RS0A530015-02

Installation

NOTE

Before assembling, make sure that flywheel surface and pressure plate surface have been cleaned and dried thoroughly.

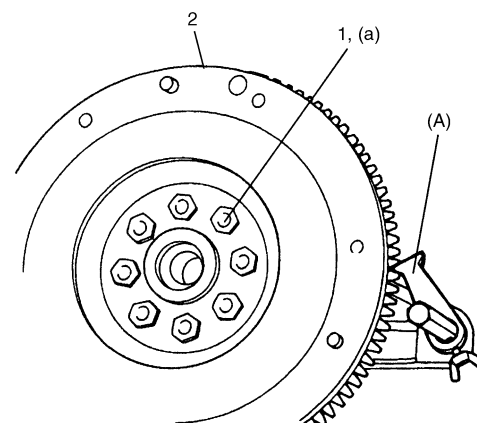
- 1) Install flywheel (2) to crankshaft and tighten new bolts (1) to specification.

Special tool

(A): 09924-17810

Tightening torque

Flywheel bolt (a): 70 N·m (7.0 kgf·m, 51.0 lb·ft)



I2RH01530024-01